

CLAIMS

1. An elongated packaging material for manufacturing a pouch, comprising:

5 a first elongated flexible sheet;

 a second elongated flexible sheet layered on the first sheet;

 a plurality of side sealing portions provided at side ends of each of the first and second sheets, the side sealing
10 portions extending lengthwise of the first and second sheets; and

 a plurality of cross sealing portions spaced from each other lengthwise of the sheets;

 wherein each of the side sealing portions is provided
15 with a plurality of projecting portions, each of the projecting portions projecting toward a center of width of the first and second sheets, between an adjacent pair of the cross sealing portions.

20 2. The packaging material according to claim 1, wherein each of the first and second sheets is formed with recesses, outside of the projecting portions, widthwise of the sheet.

 3. The packaging material according to claim 1, wherein a width
25 of the side sealing portions is larger at a portion formed with the projecting portion than at other portions without the projecting portion.